



LNP™ LUBRICOMP™ Compound DCL33E

Europe-Africa-Middle East: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound DCL4033

Product reorder name: DCL33E

LNP LUBRICOMP DCL33E is a compound based on Polycarbonate resin containing Carbon Fiber, PTFE. Added features include; Internally Lubricated, Electrically Conductive, Easy Molding.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break, 5 mm/min	121	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.8	%	ISO 527
Flexural Stress, break, 2 mm/min	177	MPa	ISO 178
Flexural Modulus, 2 mm/min	11900	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m ²	ISO 180/1A
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	139	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	0.15 - 0.3	%	SABIC Method
Density	1.35	g/cm ³	ISO 1183
ELECTRICAL			
Surface Resistivity	1.E+02 - 1.E+04	Ohm	ASTM D 257
FLAME CHARACTERISTICS			
UL Recognized, 94V-0 Flame Class Rating (3)	4.5	mm	UL 94



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm